

## GUIDELINES

Right-Click on Workspace .....	Edit Guides
Shift + Right-Click, No Selection .....	Delete
Double-Click .....	Edit Clicked Guide
Lock Guides .....	Edit Guides Dialog
Right-Click Ruler.....	Create Guide
Shift + Right-Click Object Handle.....	Create Guide
Shift + Right-Click Node Edit.....	Create Guide
Shift + Drag Guide.....	Constrain To Grid
Ctrl + Drag Guide.....	Create Parallel Guide
Alt + W .....	Hide Guides
Edit Guides Dialog >> Label Font.....	Edit the Label Fonts

## CADLINK USER INTERFACES

CADlink also provides software products for the Engraving, Digital Printing, Garment Decorating, Screen Printing, and CNC Machining markets.



The user interface for all of our products is very similar, so that the learning curve when using a new product is minimal. This benefits you when transitioning to new types of production work, and when you are bringing in new employees to expand your business.

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# SHORTCUTS AND HOT KEYS FOR SIGNLAB

## CUSTOMIZE SHORTCUTS

Options menu >> Shortcuts

## FILE MENU

Ctrl + N .....	New File
Ctrl + O .....	Open File
Ctrl + P .....	Windows Print
Ctrl + S .....	Save File
Ctrl + Shift + S .....	Save As

## EDIT MENU

Ctrl + Z .....	Undo
Ctrl + Y .....	Redo
Ctrl + R .....	Repeat
Ctrl + X .....	Cut To Clipboard
Ctrl + D .....	Duplicate
Ctrl + C .....	Copy To Clipboard
Ctrl + V .....	Paste From Clipboard
Del .....	Clear
Ctrl + E .....	Edit [Object]
Ctrl + I .....	Edit Font
F3 or Ctrl + A .....	Select All
Alt + F3 .....	Inverse Select
Shift + F3 .....	Select None
F4 or Alt + D .....	Redraw

## LAYOUT MENU

Alt + K .....	Alignment Controls
Ctrl + K .....	Apply Previous Align
Ctrl + G .....	Group
Alt + G .....	Ungroup

## ARRANGE MENU

Ctrl + F .....	Move to Front
Ctrl + B .....	Move to Back
Ctrl + U .....	Forward
Ctrl + L .....	Backward

Ctrl + M .....	Reverse
Ctrl + H .....	Make Path
Ctrl + J .....	Break Path
Alt + B .....	Convert Text to Graphics
Shift + F2 .....	Simplify
Alt + C .....	Clipping
Alt + U .....	Clipping Clear

## CUT MENU

Alt + P .....	Plot
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## TRANSFORM MENU

Shift + Ctrl + ] .....	Make Pattern Darker
Shift + Ctrl + [ .....	Make Pattern Lighter

## VIEW MENU

Alt + S .....	Show Fill
Alt + M .....	Show Bitmaps Outline
Alt + N .....	Show Line Style
Alt + R .....	Show Rulers
Alt + I .....	Show Instant Replay

## OPTIONS MENU

Ctrl + W .....	Snap To Grid
Alt + W .....	Hide Guides

## FUNCTION KEYS

F1 .....	Help
F2 .....	Disable all colors except target color
F3 .....	Select All
F4 .....	Refresh Workspace
F5 .....	Zoom Marquee
F6 .....	Zoom Out
Shift + F6 .....	Zoom In
F7 .....	Zoom To Selected Objects
F8 .....	Zoom To Sign Blank
F9 .....	Toggle Previous Zoom Level
F11 .....	Center Workspace on Cursor

## ALIGN TO LAST OBJECT

L ..... Align To Left  
R ..... Align To Right  
T ..... Align To Top  
B ..... Align To Bottom  
E ..... Center Horizontal  
C ..... Center Vertical

## ALIGN SELECTED OBJECTS

Alt + 1 ..... Align Left Edges  
Alt + 2 ..... Center Vertically  
Alt + 3 ..... Align Right Edges  
Alt + 4 ..... Align  
Alt + 5 ..... Center Horizontally  
Alt + 6 ..... Align Bottom Edges  
Alt + 7 ..... Center Horizontally & Vertically

## ALIGN TO SIGN BLANK

Alt + NumPad ..... Align to Sign Blank  
Alt + Delete ..... Align To Left Edge  
Alt + PgDown ..... Align To Right Edge  
Alt + Ins ..... Align To Top Edge  
Alt + PgUp ..... Align To Bottom Edge  
Alt + End ..... Center Horizontally  
Alt + Home ..... Center Vertically  
Ctrl + Q ..... Space Equally Horz. & Vert.

## NODE EDIT AND ARC EDIT

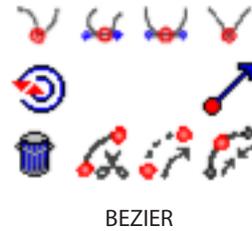
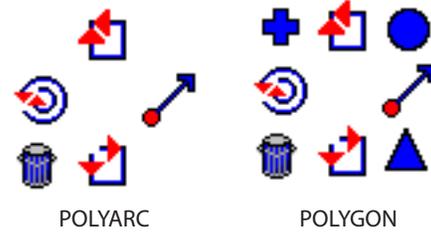
A ..... Add Node  
C ..... Change Node\*  
R ..... Remove Node  
L ..... Locate Origin At Node  
G ..... Resize Grid At Node  
S ..... Snap Node to Nearest Intersection  
H ..... Snap Node To Horizontal  
V ..... Snap Node To Vertical  
J ..... Join Two Nodes With Connecting Line  
B ..... Break Contour At Node  
F3 ..... Select All Nodes  
U ..... Select Alternate Nodes (of Selection)  
D ..... Deselect Current Node  
O ..... Create Perfect Circle  
T ..... Toggle Start Point (for plotting)  
K ..... (Klick) Select Node Under Cursor\*

\* - Node Edit Tool Only

## NODE PALETTES

Right-Click ..... Reveal Node Palette\*

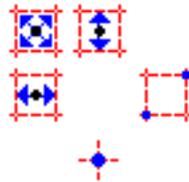
\* When node editing a polyarc, polygon, or Bézier. The controls vary according to the object type.



## ALIGN PALETTE

Ctrl + Right-Click ..... Reveal Align Palette

- Either apply to selected node,
- Or apply to handle of bounding box.



To Restore the Origin and Grid

- Options menu >> Reset Origin
- Options menu >> SignLab Setup >> General Preferences

## OBJECT HANDLES (NUBS)

When an object is selected, its bounding box has four corner handles, four edge handles, and one rotate handle.

Drag Edge Handle ..... Stretch or Mirror  
Ctrl + Drag Edge ..... 100% Increments

Right Click Handle ..... Layout Tools  
Shift + Right Edge ..... Proportional Scale  
Shift + Bottom Edge ..... Proportional Scale  
Shift + Left Edge ..... Scale Horizontally  
Shift + Top Edge ..... Scale Vertically  
Ctrl + Rotate Handle ..... Snap Angles  
Ctrl + Double-Click Parametric Object  
..... Convert to Node Object

## SELECTING OBJECTS

SPACE ..... Activate Select Tool  
Shift + Ctrl + A ..... Lasso Select Tool Drag  
Shift + Click ..... Add To Current Selection  
Alt + Click ..... Select Along Contour Only  
Marquee ..... Select Enclosed Objects  
Ctrl + Marquee ..... Select Overlapped  
Shift + Click Palette Color ..... Add To Selection

## RESIZE AND MOVE OBJECTS

Cursor Keys ..... Move Object By 1 Pixel  
Shift + Cursor Keys ..... Move By 5 Pixels  
Ctrl + Drag Object ..... Align Vert/Horz  
TAB ..... Select Next Object  
Shift + TAB ..... Select Previous Object  
Alt + Drag Object ..... Create Duplicate

+ key ..... Press once to create duplicate upon next resize/move.

## COLOR PALETTES

Left-Click ..... Set Fill Color  
Right-Click ..... Set Stroke Color  
Shift + Click ..... Select By Fill Color  
Shift + Right-Click ..... Select By Stroke Color  
Ctrl + Click ..... Disable Color  
Alt + Click ..... Disable All Other Colors  
Double Click ..... Edit Color Dialog

Drag Color To Job Palette Color  
..... Substitute Color  
Drag Primer To Job Palette Color  
..... Apply To Those Objects  
Double Click Primer  
..... Edit Primer/Highlight  
Drag Color Onto "Primer: None"  
..... Create Primer/Highlight

## SMARTBAR CONTROLS

Right-Click Arrows ..... Set Default Increment  
Current Nub ..... For Position And Scaling

SmartBar Fields Perform Simple Math:  
Convert Inches to mm ..... Value \* 25.4  
Convert mm to Inches ..... Value / 25.4

## TEXT COMPOSE

Display Entire Font:  
1. Right-Click Text Compose Tool  
2. Choose font in Font Detective  
3. Click the Select button

Change SmartBar Configuration:  
1. Click Default Settings

## UPDATING SIGNLAB

Alt + H + A, then R ..... Version and Build

To Download Latest Version:

- Close SignLab
- Go Start menu >> All Programs >> SignLab >> Update SignLab
- Click Download

Help menu ..... Update License File